

CLAIMS

1. Moulded rubber sheet structure for use in the process for production of slabs as above defined, of the type comprising two layers of rubber between which a layer of non-deformable cloth or fabric is interposed, characterized in that the base of the composite sheet is completed with a second layer of cloth or fabric of non-deformable material, which thereby constitutes the outwardly directed surface of the rubber sheet, said composite structure being moreover dimensionally stabilised by heating to a temperature in the region of 160°C.
2. Rubber sheet structure according to Claim 1, characterized in that said rubber is of the EPM or VKF or PU type.
3. Rubber sheet structure according to Claim 1, characterized in that the two - lower and upper - moulding sheaths have the same structure, as regards the homogeneity of heat transfer.
4. Rubber sheet structure according to Claim 1, characterized in that said cloths are formed by a polyester warp and a nylon weft.
5. Rubber sheet structure according to Claim 1, characterized in that said heating to a temperature in the region of 160°C is performed for 1-3 hours.